

Material - ASTM B 145-5B

Standard Specification for Copper Alloy Sand Casting for General Applications

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B 145 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.400 max.		
Ni + Co	Ni% + Co%	1.000 max.		
Phosphorus	P %	0.020 max.		
Lead	Pb %	5.500 - 7.000		
Sulphur	S %	0.080 max.		
Antimony	Sb %	0.250 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	2.000 - 3.000	Mechanical Properties	
Zinc	Zn %	13.000 - 17.000	Tensile Strength in Mpa	193 min.
Copper	Cu %	75.000 - 77.000	Yield Strength in Mpa	83 min.
-	-	-	Elongation in %	16 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C84800	UNS	USA	Rod, Bar, Tube and Shapes
B271 C84800	ASTM	USA	Casting
B30 C84800	ASTM	USA	Ingot and Casting
B505 C84800	ASTM	USA	Rod, Bar Tube and Shapes
B584 C84800	ASTM	USA	Casting
SB-505 C84800	ASME	USA	Casting
SB-584 C84800	ASME	USA	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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